

KCR2 Factory Installed Programs.

Prog No.	Program Description	Seg 1 Ramp Rate C/Hr	Seg 1 Soak Temp C	Seg 1 Soak Time Hr. mins	Seg 2 Ramp Rate C/Hr	Seg 2 Soak Temp C	Seg 2 Soak Time Hr. mins	Seg 3 Ramp Rate C/Hr	Seg 3 Soak Temp C	Seg 3 Soak Time Hr. mins	Seg 4 Ramp Rate C/Hr	Seg 4 Soak Temp C	Seg 4 Soak Time Hr. mins	Seg 5 Ramp Rate C/Hr
1	4-6mm Float Glass Fuse	150	538	00:10	FULL	840	00:20	FULL	538	00:45	182	427	00:15	END
2	4-6mm Float Glass Slump	538	538	00:00	FULL	824	00:20	FULL	538	00:15	182	427	00:00	END
3	6mm Bullseye Fuse	222	677	00:30	333	795	00:10	FULL	482	01:00	83	371	00:01	END
4	6mm Bullseye Slump	167	640	00:10	FULL	482	01:00	56	371	00:01	END			
5	6mm System 96 Fuse	200	500	00:20	FULL	804	00:12	FULL	540	00:40	150	510	00:20	END
6	6mm System 96 Slump	155	704	00:00	FULL	540	00:30	FULL	510	00:10	26	371	00:00	END
7	Bottle Firing Cycle	170	510	00:00	250	780	00:10	FULL	510	00:00	70		00:30	END
8	Low Stain	200	570	00:10	FULL	516	00:30	100	300	00:00	END			
9	High Stain	200	665	00:10	FULL	550	00:20	FULL	516	00:30	100	300	00:00	END

NOTES

